DRG.NO	–
A2	

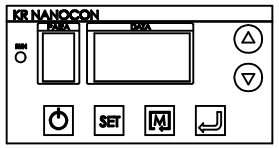
SURFACE FINISH

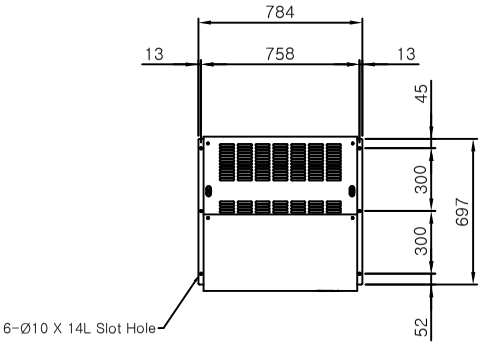
Cooler Specification

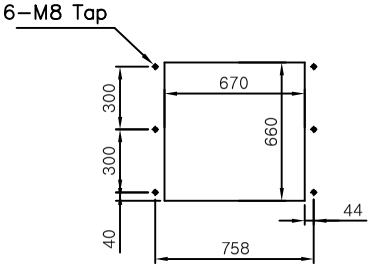
MODEL	CIC3800E-C
Cooling Capacity (50Hz)	13,500 / 16,000 W Test Liquid Clean Water
Power Source	AC 220V 50/60Hz
Compressor	5,460W
Fan Motor	200W X 2EA
Refrigerant	R-407C
Acceptable Temp.	5~45°C (Liquid & Room Temp')
Usable Liquid	Water soluble coolant

Detail of Area 'A'

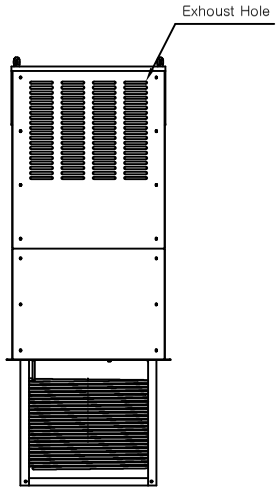
Digital controller panel

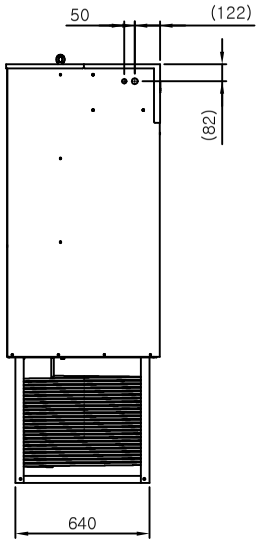


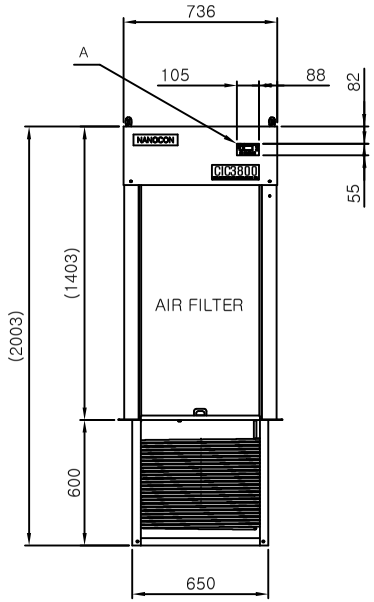


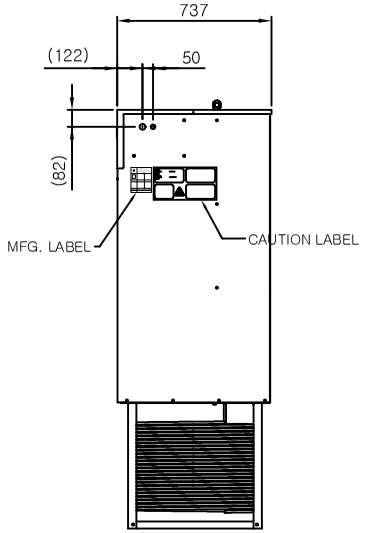


CUT-OUT DIMENSIONS









NOTE

1. 비수용성 절삭유를 사용할 경우
   냉각 능력이 저하됨.

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SUFFIX	MARK	SUBJECT	ENC NO.	DATE	DRAWN	CHECKED
	X					
	X					
	X					

GENERAL TOLERANCE (MACHINING)			UNSPECIFIED CHAMFERS	C1	APPROVE		TITLE	COOLANT COOLER		Q'TY	1
LIMITS	MINUTENESS	NORMAL	UNSPECIFIED RADII	R5	CHECKED		ASS'Y	CIC3800E-C		SCALE	N/S
OVER ~ TO			HEAT TREATMENT HARDNESS		CHECKED		MODEL	CIC-3800	MAT. Unit	W.T	
0.5 ~ 6	± 0.05	± 0.1									
6 ~ 30	± 0.1	± 0.2									
30 ~ 120	± 0.15	± 0.3	HEAT TREATMENT METHOD		DESIGNED	S.H.KIM	PROJECT NAME		DRG.NO A2 –		
120 ~ 315	± 0.2	± 0.5									
315 ~ 1000	± 0.3	± 0.8									
1000 ~ 2000	± 0.5	± 1.2	SURFACE TREATMENT	PAINT	DATE	22.10.28	NANOCON	KWANG RIM KWANG RIM CORPORATION			
2000 ~ 4000	± 0.8	± 2.0									