How to release Alarm 05

Please follow the below instructions to release Alarm 05

1) Check if the filter in the machine's oil tank is clean. If the filter is too dirty, it may need to be replaced with a new one.
2) Ensure the pump motor is working properly. If it does not run correctly, replace the pump.
3) Verify the suction filter is clean. If necessary, clean the suction filter using an air vacuum.
4) Inspect for any obstacles at the inlet or outlet of the chiller. Please check for any blockages on the pump suction side or other potential causes of obstruction.
5) Examine the Oil gauge. If necessary, add additional oil to reach the “H” mark on the level gauge.
6) To change the pressure switch, turn the (-) bolt to the left side. This will reduce the pressure to about 0.8 bar, and then the AL 05 error will turn off.



-E.O.D-

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