How to Fix – Alarm FIL

This procedure tells you how to fix "Alarm FIL"

-Symptom : Alarm FIL occurs
-Cause : The oil cooler's air filter and condenser need to be cleaned.
-Solution : (1) Release alarm and
(2) Clean air filter and condenser



Step 1. Press "ENT" button on the oil cooler for about three seconds to clear the alarm.

When it doesn't work then,

Step 2. Turn off the power of machine and cooler and turn on.

Step 3.
*** After Turning on and off the machine, if the machine alarm doesn't appear and still FIL AL appears at the cooler, you need to change cooler's board. ***

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